

mRounds 2503 Release Notes

About This Release

Release Date	23 April 2025
Product Version	2503

Minimum Requirements

Compatible OS Platform and Version(s)	64-bit Windows and Macintosh
Compatible Form Factors	Desktop iOS - Tablets and Phones Android - Tablets and Phones
Compatible Device(s)	iOS 16 (and above) iPad Air (2 and above), iPad (5th gen and above), and iPad Mini (4 and above), All iPad Pro models iPhone 10 and above and iPhone SE2 Android 12 Samsung, Google, One Plus, ECom and iSafe devices that support Android 12 and above
Compatible Browser(s)	Chrome (Best view), Firefox, and Microsoft Edge
Device Storage and Memory Requirements	Windows 8GB RAM and a 64-bit operating system with an x64-based processor are preferred Macintosh 8GB RAM & 64-bit operating system Mobile Android: 6GB and above iOS: 4 GB RAM and above

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What's New in the mRounds Application

Discover a more connected, intelligent, and agile way to manage plant operations—whether you're online or offline. With mRounds 2503, every enhancement is built to reduce manual effort, drive accountability, and empower both operators and supervisors.



Streamlined Information Flow



Automatic Cascading of Shift Notes and Standing Instructions (Mobile & Web)

Shift notes and standing instructions entered at the **plant level** now automatically cascade down to the **unit** and **position** levels. There's **no need for manual copying or re-entry**. Local notes added at the unit or position level are preserved and seamlessly displayed along with the plant-wide information, ensuring context-rich communication without redundancy.

Example: When a critical instruction is posted at the plant level—like a safety guideline during equipment maintenance—it instantly appears in all relevant units and positions. Local teams can still add their context, which is displayed in addition to the plant-wide note.

Operator Benefits:

- **Save time and effort** by eliminating repetitive data entry across levels.
- **Reduce the risk of oversight** by ensuring critical instructions reach everyone, instantly.
- **Preserve local context**, so unit-specific details remain intact.
- **Promote alignment and safety** through consistent, timely communication across the plant.



Uninterrupted Task Execution



Offline Outbox for Seamless Synchronization (Mobile)

Introducing the **Offline Outbox**—a queue that stores all your changes (create, update, delete) while you're **offline**. Once you're back online, everything syncs automatically—including detailed audit trails—ensuring full traceability of offline actions.

No internet? No problem. Whether you're deep in the field or in a low-connectivity zone, you can still perform all tasks without interruption—and trust that your data is safe.

Operator Benefits:

- **Keep working with confidence**, even when offline.
- **Never worry about data loss**—everything syncs when connectivity is restored.
- **Avoid redoing work** with automatic syncing and logging.
- **Maintain momentum** without being tied to a network.

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Smarter Shift Logs

Shift Logs with Conditional Logic (Mobile & Web)

The Shift Log is now **smart and adaptive**—it uses **conditional logic** to show only the fields and forms that are relevant to your **assigned unit**. Irrelevant fields from other units are hidden, providing a clean and intuitive experience.

Example: If your unit doesn't monitor a particular machine or parameter, those fields won't appear in your Shift Log. This ensures shift logs remain focused and accurate.

Operator Benefits:

- **Eliminate clutter** and focus only on what matters to your unit.
 - **Speed up shift logging** by removing the need to scroll through unrelated fields.
 - **Avoid confusion and mistakes** by seeing only the data you're responsible for.
 - **Ensure higher compliance** by making it easier to complete logs accurately and completely.
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Operator Empowerment

Configurable Issue Templates (Mobile only)

Operators can now personalize issue reports by adding or modifying fields on mobile, enabling faster capture of on-ground realities without compromising structure.. While supervisors can define plant-specific templates with **custom fields, default values, validations, and help text**, operators are empowered to tailor the form further as needed during issue reporting.

This flexibility ensures that the issue creation process remains **structured yet adaptable**, aligning with plant standards while also accommodating real-world scenarios at the point of reporting.

Operator Benefits:

- Add or modify fields on the go to capture additional context or new requirements.
 - Maintain compliance with validation rules while allowing field-level flexibility.
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Standardized, Flexible Issue Reporting

Plant-Specific Issue Template Configuration (Web & Mobile)

Supervisors can now **configure issue templates by plant, customizing fields, help text, default values, and auto-fill rules**. Operators can use these templates to ensure consistent and accurate issue reporting that aligns with **plant-specific requirements and ERP integrations (e.g., SAP)**.

Build once, scale effortlessly—copy and adapt templates across plants to match operational nuances.

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Supervisor Benefits:

- **Standardize issue reporting** with configurable templates per plant.
 - **Guide users with help text** and smart defaults—ensuring fewer errors.
 - **Streamline data entry** with auto-fill rules and conditional logic.
 - **Enable seamless SAP integration** with field-level ERP mapping.
 - **Reuse and scale configurations** by copying templates across plants.
 - **Stay in control** with the option to reset to default templates anytime.
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Insightful Performance Tracking



Operator Productivity Hub (Web only)

The all-new Operator Performance Dashboard gives supervisors a **comprehensive view of operator performance**—from round completion to issues raised. Built-in **drill-down and time-based filters** help uncover trends, gaps, or top performers.

Whether you're monitoring compliance, spotting training needs, or recognizing high achievers—this dashboard puts all the insight at your fingertips.

Supervisor Benefits:

- **Monitor operator performance** with real-time data on rounds completed, overdue rounds, and compliance.
 - **Drill into specifics** for each operator or timeframe—get clarity fast.
 - **Identify gaps or patterns** to proactively manage training and performance.
 - Recognize high performers, **close training gaps early**, and proactively elevate team productivity.
 - **Customize your view** across weekly, monthly, or overall periods.
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Granular Work Order Oversight



Work Order Tracking at Operations Level (Web Only)

Work order tracking is now extended to **operations-level granularity**. Supervisors can now monitor the progress of **individual tasks within a work order**, not just the overall status.

Pinpoint delays at the task level, monitor dependencies, and dynamically reallocate resources for optimal throughput.

Supervisor Benefits:

- **Gain visibility into each task** within a work order—not just the big picture.
 - **Spot bottlenecks early** and take corrective action faster.
 - **Manage work more effectively** by focusing on task-level progress.
 - **Generate detailed reports** for better accountability and planning.
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- **Improve resource allocation** with real-time insights into what's done and what's pending.

What's Fixed

Reference No.	Description
SA-4256	iOS - After entering history-enabled readings offline, the latest readings displayed in the header did not update in the graph and table upon returning online.
SA-4018	Web App, Windows - Overlapping shift timings were causing scheduling conflicts in the GoodYear system. This enhancement ensures seamless alignment of shifts, enabling more efficient workforce management and improved operational accuracy.
SA-3972	Web App - Resolved an issue where the Custom Dashboard table widget was not accurately reflecting changes based on the saved report settings.
SA-3824	Web App - When modifying a schedule, an alert pop-up was displayed when the Next option was selected.
SA-4300	Android, iOS - When creating issues in the mobile application, the 'Enablon ID toggle button' was displayed by default.
SA-4253	Windows - While attempting to share a custom dashboard via email, the server responded with a 500 status code.
SA-4190	Web App - The location and asset counts in CWP did not match those in SAP.
SA-4067	Web App - Resolved an issue where the table widget was not visible in the PDF downloads of the custom dashboard.
SA-4060	Web App - Fixed an issue where selecting "All Plant" in the filter did not display data in the widgets on the Custom Dashboard.
SA-3739	Android - Rounds were not displaying in the 'My Rounds' section within the production environment.
SA-3682	Web App - In the 'Modify Schedule' section, the 'Next' button remained disabled until changes were made.
SA-2916	DevOps - Addressed an issue where the Last Synced status for Flocs and Assets was not updating according to the scheduled period set in the Integration Manager.
SA-4261	Web App - The shift filter was not functioning in the Scheduler module for both the Plans and Rounds sections.

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SA-4250	Android - When the user left the application idle for 1 hour, the sync process failed to complete and kept loading repeatedly.
SA-4305	Android, iOS, Web App - Users were unable to create notifications in the Issues tab.
SA-1759	Web App - Addressed a performance issue in the web application, causing the Rounds in Schedule and other modules to take over a minute to load. Enhancements have been implemented to optimise loading times and improve the overall user experience.
SA-1721	Web App - After the initial creation, updates to the asset name were not reflected in the Round Plan.
SA-4279	Web App - In the Exception Dashboard, incorrect date ranges were displayed.
SA-4278	Other - A permission change pop-up was displayed each time the browser was refreshed.
SA-4198	Web App - In the Exception Dashboard, a valid task value was incorrectly displayed in the Exception Report.
SA-4049	Web App - Resolved an issue in the email configuration module where the search bar did not display user names automatically. Users can now see matching names without needing to press 'Enter'.
SA-3980	Web App - An additional '0' was appearing in the Quantity field within the Staging area for orders listed under the Kitting in Progress tab.
SA-3855	Web App - The list of FLOCs/assets appeared twice when pressing Enter during a search in the template.
SA-3810	Web App - The approval confirmation in the workflow occasionally experienced extended processing times and resulted in server errors.
SA-3751	Web App - When a user clicked on the 'Show Rounds' option under Actions in the Plans section and then selected 'Show Adhoc Rounds,' the round plans were not filtered correctly based on Adhoc rounds (and vice versa) until the page was refreshed.
SA-4261	Web App - The shift filter was not working in the Scheduler module

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for both the Plans and Rounds sections.

SA-4257	Web App - Users were unable to filter the reports by Unit, as it displayed 'No data' when applying the Unit filter.
SA-4256	iOS - When history-enabled readings were entered in offline mode, the last reading was displayed in the header but did not update in the graph and table after switching back to online mode.
SA-4051	Web App - When creating actions from the web app, the latest created action was not displayed at the top of the list.
SA-4181	Web App - The responses box was overlapping with other interface elements.
SA-4062	iOS - When a user adds a round to 'My Rounds' and starts performing it, if the round has a task with 'Raise Issue' action logic, the 'Raise Issue' pop-up appears with two options: Raise Issue or Cancel. After clicking Cancel and returning to the Locations screen, clicking on the location again causes the 'Raise Issue' pop-up to reappear, even though Cancel was previously selected.
SA-4367	Web App - In the Observation screen, when a user opens an issue, the status field is displayed blank.
SA-4366	Web App - When a user raised an issue, the Enablon ID appeared undefined.
SA-4352	Web App - When creating an ERP notification from CWP or the mobile app, the long description in SAP included irrelevant text.
SA-4345	Web App - When a user made changes to the Enablon categories, the values defaulted to M1 and did not update.
SA-4338	Web App - While uploading the round plan, an error indicating a missing max value was displayed, even though no max or min value was defined.

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SA-4337	Web App - While accessing the SPCC module, the screen displayed a 401 Unauthorized error message.
SA-4324	Web App - Parent locations were not displayed for certain locations after the master data integration.
SA-4321	Windows - When a user tried to assign an ad hoc round to themselves and execute it, the logic for making tasks "Mandatory" was not functioning correctly, the tasks were getting hidden instead.
SA-4317	Web App - Users were unable to send emails from the dashboards.
SA-4316	DevOps - The following issues were observed in the field: <ul style="list-style-type: none">• In the Operator Rounds module, the sub-module OPERATOR PRODUCTIVITY HUB was displayed as productivityDashboard.• In the Observations module, the Configure Issue button was displayed as configureIssue.• In the Scheduler module, the Skip Round button was displayed as skipRound.
SA-4311	DevOps - When creating an issue, the screen did not display the toggle button to convert it into an ERP notification.
SA-4310	Web App - SFTP files were not generated for any plant.
SA-4287	Web App - In the User Management Screen, the following issues were observed: <ul style="list-style-type: none">• When a user added the SAP User ID, the screen displayed a "User updated successfully" message. However, when navigating to the edit user screen, the user ID field appeared blank.• When a user clicked the Edit button, the ERP user field displayed data. However, when the user downloaded the user list, the ERP user data appeared blank in the Excel file.• The user list was set to load 25 users per page while scrolling until all users were displayed on the screen. However, it was found that the scroll load stopped working either when a user updated an account or when approximately 125 users had been loaded on the screen.• The SAP User ID field was not displayed in User

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Management, so admins couldn't determine whether an ID was assigned to an account.

SA-4255 **Android** - After entering history-enabled readings in offline mode, the last reading appeared in the header but did not update the graph and table when switching to online mode.

SA-2536 **ABAP** - When partial staging was done, duplicate entries were being created in the Spare Parts Control Centre.

Known Issues & Limitations

Reference No.	Description
CWP-12582	iOS - The updated Priority/Category values are displayed in a shuffled order in the Issues and Actions screen.
CWP-12810	Web App - The task is not displayed inside the widget, and the count is mismatched in the Exception Dashboard.
CWP-12811	Web App - The "Today's" filter is not displaying data on the Exception Dashboard.
CWP-12812	Web App - The count is not matching for the widgets in the Exception Dashboard.
CWP-12746	Web App - Newly created UOMs are merging with previously existing UOMs.
CWP-12720	Web App - While creating the Round Plan and Template, the Response selection window does not close automatically when the user navigates to another task.
CWP-12034	Web App - In the Operator Rounds module, when users navigate to the custom dashboard, it is already scrolled to the bottom by default.
CWP-12712	Web App - Users are able to perform actions such as Copy, Delete, or Remove on deactivated Assets/Locations in the Round Plan

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Authoring page.

App Build and Transport

- **Build:**
 - o iOS: 2503 (311)
 - o Android: 2503.00.00
- **Transports:**
 - o ERDK916100 - Innov CBO 2504.1 ECC Objects
 - o NGTK913375 - Innov CBO 2504.1 Gateway Objects

Document Revision History

Document Version	Date Created	Change History
1.0	23 April 2025	2503

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